



# ***ELGEN DUCT SEAL-IT***



**Elgen Manufacturing**  
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## DESCRIPTION

A top quality, water based, high pressure/high velocity duct sealant for commercial and residential ductwork.

## SPECIAL FEATURES

- LEED Qualified
- Excellent Workability
- Resists Mold and Mildew
- For indoor and Outdoor Use
- Sag Resistant
- Paintable with Paints After Cured - Latex or Epoxy
- UL 181B-M Listed
- Meets Requirements of ASTM E-84
- Excellent Adhesion When Dry
- Shrinkage is Minimal
- Excellent Resistance to Water and U.V.
- Resists Cracking and peeling

## PRODUCT SPECIFICATIONS

- Base: Water
- Solids Content: 70-75%
- Application Temperature: 40°F - 110°F
- Freeze/Thaw Stability: 3 cycles no deterioration (DPTM-20)
- Flash Point: No flash to boiling
- Clean Up: Use warm water and soap - when wet
- VOC: 0 g/l
- Pressure Classes: Meets all SMACNA pressure classes
- Seal Classes: Meets all SMACNA seal classes
- Cure Time: 24-72 hours depending on environment, and application
- Coverage: Dependent on application thickness, 75-110 sq. ft. at 20-32 wet mils
- Chemical Family: Synthetic Latex
- Viscosity: Approx. 200,000 - 300,000 cps
- Storage: 40°F - 110°F. Do not freeze.
- Flammability: Non-flammable in wet or dry states
- Shelf Life: 6 Months (unopened containers)
- Packaging: 1 gallon pails / 1/12 gallon tubes

## PACKAGING

**1 Gallon Pail/ 4 Gallon per Case**  
**1/12 Gallon Tubes / 25 per Case**

## PRODUCT GUARANTEE

Elgen Duct Seal-IT guaranteed by Elgen Manufacturing against defective material.